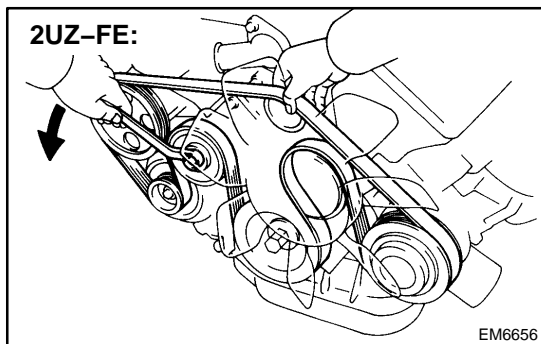


REMOVAL

1. 1GR-FE engine:

REMOVE DRIVE BELT

- (a) Remove the engine under cover.
- (b) Loosen the belt tension by turning the belt tensioner counterclockwise, and remove the drive belt from the belt tensioner.



2. 2UZ-FE engine:

REMOVE DRIVE BELT

Loosen the drive belt tension by turning the drive belt tensioner counterclockwise, and remove the drive belt.